



ULTRA TECH
Machinery, Inc.

For Sale: Newly Upgraded Flow Forming Machine!

Leifeld ST 40 - 30

*Located in Akron, Ohio



Machine Features:

- * New Siemens 840D Control, hydraulic servos, spindle drive
- * (3) Closed loop Servo Slides and Direct Slide Feedback Scales
- * (1) Siemens DC Spindle Motor
- * Recent full slide rebuild on A, B, C, and Z axes.
- * Hydraulic Headstock Ejector



Machine Specs

- * Min. flow forming diameter- 40mm
- * Max flow forming diameter- 400mm
- * Max flow forming length- 2500mm / 5000 (fwd / reverse)
- * Z-axis cylinder stroke- 2,830mm
- * Stroke of tailstock cylinder- 1250mm
- * Tool mounting of main spindle (per DIN55027)- Size 11
- * Spindle speeds of main spindle- 2 switch steps, infinitely variable
- * 4 - 132 - 321 rpm
- * 11 - 419 - 1081 rpm
- * Spindle Power
- * 45 HP (33.5 kW)
- * Rated Speed- 50 - 1950 rpm
- * Rated Amps 99A @ 380 VDC
- * Headstock Ejector
- * Max. Pressure- 70 bar
- * Stroke- 32mm
- * Force- 19kN @ 40 Bar
- * Operating voltage- 380 VAC, 60 Hz.
- * Total connected load- 170 kVA

Contact:

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